



MEGA

CHAINS & ROPES

MEGA LINK CHAINS (INDIA) LTD.

Linking Safety, Strength & Reliability



The **CHAINS**
of Global Connection

Our Story



Established in 1996 as the leading manufacturers & exporters of Lifting chains of Grade 80, Grade 100, S.S. Chains, Steel wire ropes, Deep ocean trawler fishing ropes & Lifting tackles. MEGA proudly states that we are the only one in India to manufacture all these products under one roof.

MEGA is an Indian multinational having 3 state-of-the-art manufacturing facilities, two in India each for Link Chain & Steel Wire Ropes, we also have a most modern manufacturing facility in Jinhua, China. Setting new global standards in high-quality link chains and wire ropes. Rooted in innovation, reliability & safety, we empower industries with precision-engineered solutions that enhance efficiency & drive progress. Through cutting-edge technology & strong client partnerships, we are forging a future where strength, performance & trust create lasting impact worldwide.

Backed by over 30 years of industry trust, Leading the way in innovation, we engineer world-class chains, wire ropes & accessories with cutting-edge technology and continuous improvement. Committed to international quality standards, we enhance efficiency, safety & performance across industries. Proudly driving the **Make in India** initiative, we are transforming India into a global powerhouse for high-quality lifting and rigging solutions, delivering reliability & excellence to the world.

"From a bold vision in 1996 to a global force today—our true strength lies in unmatched quality, unwavering reliability & the enduring bonds we forge with our clients. Together, we don't just build; we elevate industries, empower progress & shape a future of excellence!"



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Company's Culture

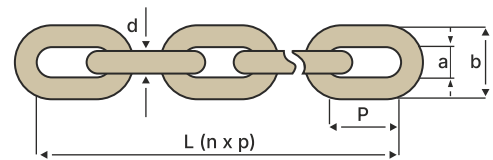


Mega Link Chains (India) Ltd. fosters a strong culture built on safety, quality, and sustainability. The company prioritizes safe working practices, enforces rigorous quality standards, and integrates responsible resource management across every stage of manufacturing.

With disciplined processes and continuous improvement, it ensures reliable performance, safeguards people and the environment, and creates lasting value for customers, employees, and industry partners alike.



Lifting G80 Chain



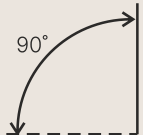
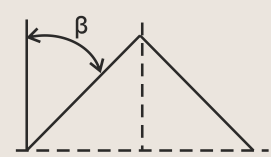
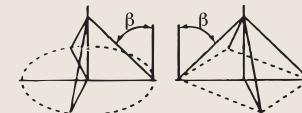

G80 Chain EN818-2

Item No.:	WLL/T	B.L/T	d(mm)	p(mm)	a(mm) min	b(mm) max
6mm	1.12	4.48	6 ± 0.24	18 ± 0.5	7.8	22.2
7mm	1.5	6	7 ± 0.28	21 ± 0.6	9.1	25.9
8mm	2	8	8 ± 0.32	24 ± 0.7	10.4	29.6
10mm	3.15	12.6	10 ± 0.4	30 ± 0.9	13	37
13mm	5.3	21.2	13 ± 0.52	39 ± 1.2	16.9	48.1
16mm	8	32	16 ± 0.64	48 ± 1.4	20.8	59.2
18mm	10	40	19 ± 0.90	57 ± 1.6	23.4	66.6
20mm	12.5	50	20 ± 1.00	60 ± 1.8	26	74
22mm	15	60	22 ± 1.10	66 ± 2.0	28.6	81.4
26mm	21.2	84.8	26 ± 1.30	78 ± 2.3	33.8	96.2
32mm	31.5	126	32 ± 1.60	96 ± 2.9	41.6	118

Proof tested at 2.5 times the working load limit • Unlimited load is 4 times the working load limit

Lifting G80 Chain Sling



Chain	Single Leg	2 Legs		3-4 Legs		Choker Endless Slings
						
ϕ		$0^\circ > \beta \leq 45^\circ$	$45^\circ > \beta \leq 60^\circ$	$0^\circ > \beta \leq 45^\circ$	$45^\circ > \beta \leq 60^\circ$	
mm	WLL kg	WLL kg		WLL kg		WLL kg
6	1120	1600	1120	2360	1700	1800
7	1500	2120	1500	3150	2240	2500
8	2000	2800	2000	4250	3000	3150
10	3150	4250	3150	6700	4750	5000
13	5300	7500	5300	11200	8000	8500
16	8000	11200	8000	17000	11800	12500
18	10000	14000	10000	21200	15000	16000
20	12500	17000	12500	26500	19000	20000
22	15000	21200	15000	31500	22400	23600
26	21200	30000	21200	45000	31500	33500
32	31500	15000	31500	67000	47500	50000

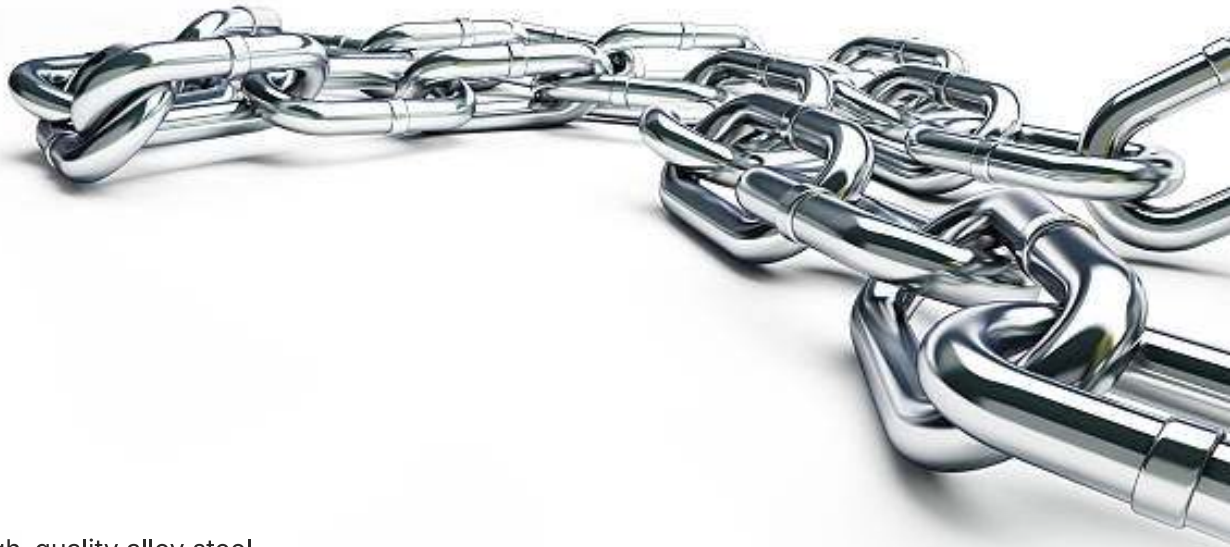
WLL according to EN818-4

WLL REDUCTION

Chain Sling Temperature	Reduction Working Load Limit
- 40°C–200°C	None
200°C–300°C	10%
300°C–400°C	25%
above 400°C	Do not use!



NACM2010 G80 Alloy Chain



- Material : high-quality alloy steel
- Surface treatment : self-color, polishing, blackened, painted, plastic coating, hot-dip galvanize, electro-galvanized, etc.
- Manufacture standard : NACM 2010
- Quality Grade : G70, G80, G100
- Safety factor : min 4
- **MEGA / Grd80**
Product marking : "MEGA" or required by client

Code, dimension and properties

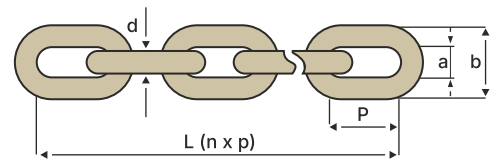
Nominal Chain Size		Material Diameter		Working Load Limit (Max.)		Proof Test" (Min.)		Minimum Breaking Force"		Inside Length (Max.)		Inside Width Range	
in	mm	in	mm	lbs	kg	lbs	kg	lbs	kg	in	mm	in	mm
9/32	7.0	0.276	7.0	3,500	1,570	7,000	30.8	14,000	61.6	0.90	22.9	0.375–0.430	9.53–10.92
5/16	8.0	0.315	8.0	4,500	2,000	9,000	40.3	18,000	80.6	1.04	26.4	0.430–0.500	10.92–12.70
3/8	10.0	0.394	10.0	7,100	3,200	14,200	63.0	28,400	126.0	1.26	32.0	0.512–0.600	13.00–15.20
1/2	13.0	0.512	13.0	12,000	5,400	24,000	107.0	48,000	214.0	1.64	41.6	0.688–0.768	17.48–19.50
5/8	16.0	0.630	16.0	18,100	8,200	36,200	161.0	72,400	322.0	2.02	51.2	0.812–0.945	20.63–24.00

Note: We can make the nonstandard or special tensile chain according to the clients requirement

Lifting G100 Chain



Products comply with DIN EN818–2008 standard



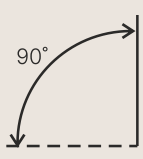
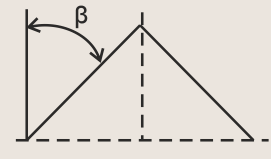
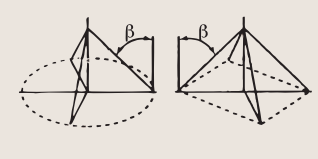

G100 Chain MEGA10 / Grd 100

Item No.:	WLL/T	B.L/T	d(mm)	p(mm)	a(mm) min	b(mm) max
6mm	1.4	5.6	6 ± 0.24	18 ± 0.5	8.7	21.6
7mm	1.9	7.6	7 ± 0.28	21 ± 0.6	9.5	25.2
8mm	2.5	10	8 ± 0.32	24 ± 0.7	10.9	28.8
10mm	4	16	10 ± 0.4	30 ± 0.9	13.5	36
13mm	6.7	26.8	13 ± 0.52	39 ± 1.2	17.5	46.8
16mm	10	40	16 ± 0.64	48 ± 1.4	21.5	57.6
19mm	14	56	19 ± 0.90	57 ± 1.6	25.6	68.4
22mm	19	76	22 ± 1.10	66 ± 2.0	29.5	79.2
26mm	21.2	84.8	26 ± 1.30	78 ± 2.3	33.8	96.2
32mm	31.5	126	32 ± 1.60	96 ± 2.9	41.6	118

25% stronger than G80 chain

Lifting G100 Chain Sling

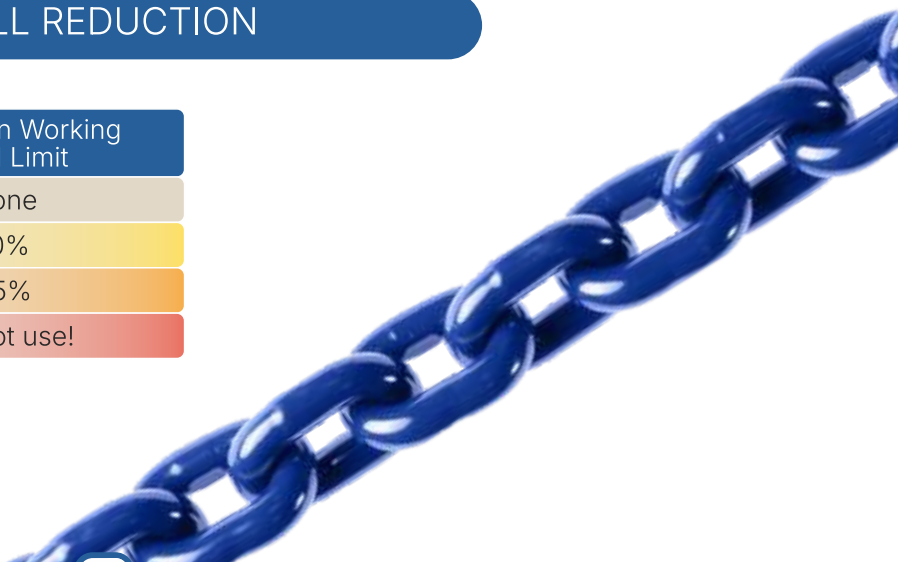


Chain	Single Leg	2 Legs		3-4 Legs		Choker Endless Slings
						
ϕ		$0^\circ > \beta \leq 45^\circ$	$45^\circ > \beta \leq 60^\circ$	$0^\circ > \beta \leq 45^\circ$	$45^\circ > \beta \leq 60^\circ$	
mm	WLL kg	WLL kg		WLL kg		WLL kg
6	1400	2000	1400	3000	2120	2240
7	1900	2650	1900	4000	2800	3000
8	2500	3550	2500	5300	3750	4000
10	4000	2600	4000	8000	6000	6300
13	6700	9500	6700	14000	10000	10600
16	10000	14000	10000	21200	15000	16000
19	14000	20000	14000	30200	21200	22400
22	19000	19000	19000	40200	28000	30000

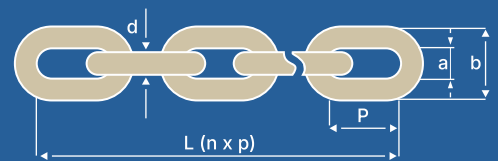
WLL according to EN818-4

WLL REDUCTION

Chain Sling Temperature	Reduction Working Load Limit
- 40°C–200°C	None
200°C–300°C	10%
300°C–400°C	25%
above 400°C	Do not use!



High Tensile Chain



- Material : high-quality alloy steel
- Surface treatment : self-color, polishing, blackened, painted, hot-dipgalvanize, electro-galvanized, etc.
- Manufacture standard : ISO, DIN, BS, JIS, ASTM
- Quality Grade : G80, G100
- Safety factor : min 4
- **MEGA / Grd80**
Product marking : "MEGA" or required by client
- We also can make the non-standard chain according to the clients' requirements.

High Tensile Chain

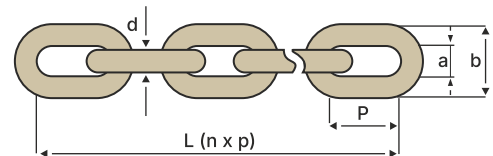


Size d x p mm	Width mm		Weight kg/m	Approx Load Limit 1	Test Load kN	Breaking Load min. kN
	Inside min. a	Outside min. b				
6 x 18	7.5	21	0.79	1.1	27	45.2
6.3 x 19	7.90	20.50	0.85	1.25	24.95	49.90
7 x 21	9	24.5	1.07	1.5	37	61.6
8 x 24	10	28	1.38	2	48	80.4
10 x 30	12.5	35	2.2	3.2	76	125
12 x 36	15	42	3.1	4.6	109	181
13 x 39	16.3	46	3.8	5	128	214
14 x 42	18	49	4.13	6.3	150	250
16 x 48	20	56	5.63	8	192	320
18 x 54	23	63	6.85	10	246	410
20 x 60	25	70	8.6	12.5	300	500
22 x 66	28	77	10.2	15.3	366	610
24 x 72	32	82	12.78	18	432	720
26 x 78	35	91	14.87	21.3	510	850
30 x 90	38	105	19.6	28.3	678	1130
32 x 96	40	106	22.29	32.2	772	1286
34 x 126	38	109	22.7	36.3	870	1450
34 x 102	46.5	128.5	25.5	36.3	870	1450

Lashing Chain



- Material : high-quality alloy steel
- Surface treatment : self-color, polishing, blackened, painted, hot-dip galvanize, electro-galvanized, etc.
- Manufacture standard : ISO, EN, DIN, BS, JIS, ASTM
- Quality Grade : G70
- Safety factor : min 4
- **MEGA / Grd70**
Product marking : "MEGA" or required by client



Size d x p mm	Width mm		Weight kg/m	Breaking Load Min. kN
	Inside Min. a	Outside Min. b		
6 X 35	7.5	22	0.66	45.2
6.3 X 18.8	8.2	22.4	0.79	50
7.3 X 23.8	11.3	26.95	1.145	63
8 X 23.85	11.65	28.35	1.374	80.4
9 X 57	15	34	1.421	100
10 x 29.8	14	35	2.144	125
10 x 65	18	42	1.75	125
13 x 38	17.1	45	3.693	214
13 x 82	23.4	54.6	2.95	214
16 x 100	28.8	67.2	4.45	320

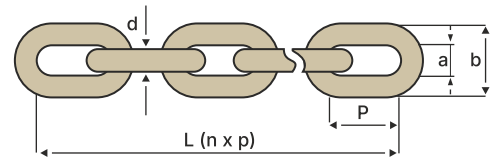
Note: We can make the nonstandard or special tensile chain according to the clients requirement

Mining Chain



The dimension and properties completely conform to grade B or C requirements specified in the National Industrial Standard GB/T 1278 and DIN22252-1/2

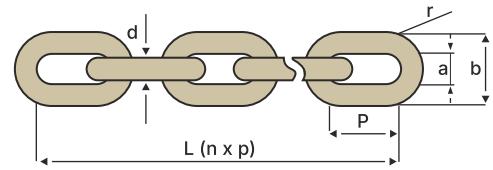
- Material : high-quality alloy steel (DIN17115)
- Breaking elongation : 12% Max.
- Finish : Rust preventive oil coating or black painting



Code, dimension and properties

Chain Diameter		Pitch of the Chain Ink		Width		Curve Radius		Testing Load kN		Breaking Load kN		Weight kg/m
mm	mm	mm	mm	Inside Min.	Outside Min.	mm	mm	Class 1	Class 2	Class 1	Class 2	
10	±0.4	40	±0.5	12	34	15	±2.0	85	100	110	130	1.93
14	±0.4	50	±0.5	17	48	22	±2.0	150	200	200	250	4.0
18	±0.5	64	±0.6	21	60	28	±2.0	260	330	330	410	6.6
22	±0.7	86	±0.9	26	74	34	±2.0	380	490	490	610	9.5
24	±0.8	86	±0.9	28	79	37	±2.0	460	580	580	720	11.6
26	±0.8	92	±0.9	30	86	40	±2.0	540	680	680	850	13.7
30	±0.9	108	±1.0	34	98	46	±2.0	710	900	900	1130	18.0
34	±0.9	126	±1.0	38	109	52	±2.0	900	1160	1160	1450	22.7

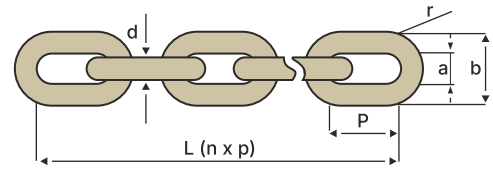
Transport Chain-General



Size d x p mm	Width mm		Curve Radius r mm	Weight kg/m	Test Load kN	Elongation at Test Load Max. %	Breaking Load Test kN	Total Elongation at Fracture %
	Inside Min. a	Outside Max. b						
10 x 40	12	34	15	1.9	85	1.4	110	12
14 x 50	17	48	22	4	150	1.4	190	12
18 x 64	21	60	28	6.6	260	1.4	320	12
19 x 64.5	22	63	28.5	7.8	290	1.4	360	12
22 x 86	26	74	34	9.5	380	1.4	480	12
24 x 86	28	79	37	11.6	460	1.4	570	12
24 x 87.5	28	79	37	11.5	460	1.4	570	12
26 x 92	30	86	40	13.7	540	1.4	670	12
30 x 108	34	98	46	18	710	1.4	890	12

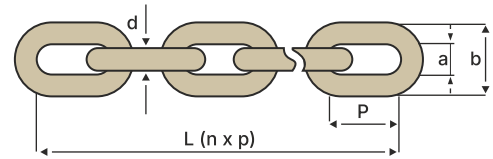
Size d x p mm	Width mm		Curve Radius r mm	Weight kg/m	Test Load kN	Elongation at Test Load Max. %	Breaking Load Test kN	Total Elongation at Fracture %
	Inside Min. a	Outside Max. b						
10 x 40	12	34	15	1.9	100	1.6	130	12
14 x 50	17	48	22	4	200	1.6	250	12
18 x 64	21	60	28	6.6	330	1.6	410	12
19 x 64.5	22	63	28.5	7.6	360	1.6	450	12
22 x 86	26	74	34	9.5	490	1.6	610	12
24 x 86	28	79	37	11.6	580	1.6	720	12
24 x 87.5	28	79	37	11.5	580	1.6	720	12
26 x 92	30	86	40	13.7	680	1.6	850	12
30 x 108	34	98	46	18	900	1.6	1130	12

Ash Handler Chains



Size d x p mm	Width mm		Weight kg/m	Breaking Load Test kN	Total Elongation at Fracture %
	Inside Min. a	Outside Max. b			
14 x 50	17	48	4	190	10
16 x 64	22	58	5	250	10
18 x 64	21	60	6.6	320	10
19 x 64.5	22	63	7.6	360	10
22 x 80	31	83	10	480	10
22 x 86	26	74	9.5	480	10
24 x 86	28	79	11.6	570	10
26 x 91	35	94	14.3	670	10
26 x 92	30	86	13.7	670	10
26 x 100	31	87	13.3	670	10
30 x 108	34	98	18	890	10
30 x 120	36	102	17.6	590	10

Size d x p mm	Width mm		Weight kg/m	Breaking Load Test kN	Total Elongation at Fracture %
	Inside Min. a	Outside Max. b			
14 x 50	17	48	4	250	10
16 x 64	22	58	5	320	10
18 x 64	21	60	6.6	410	10
19 x 64.5	22	63	7.6	450	10
22 x 80	31	83	10	610	10
22 x 86	26	74	9.5	610	10
24 x 86	28	79	11.6	720	10
26 x 91	35	94	14.3	850	10
26 x 92	30	86	13.7	850	10
26 x 100	31	87	13.3	850	10
30 x 108	34	98	18	1130	10
30 x 120	36	102	17.6	1130	10



Short Link Chain

Size d x p mm	Width mm		Weight kg/m	Breaking Load min. kN
	Inside Min. a	Outside Min. b		
7 X 21	10	25.5	1.05	60
10 X 30	14	36	2.2	125
13 x 39	18.1	47.1	3.8	214
16 x 48	22.4	57.4	5.63	320
19 x 57	27.8	68.8	7.81	450
20 x 60	29	72	8.52	500

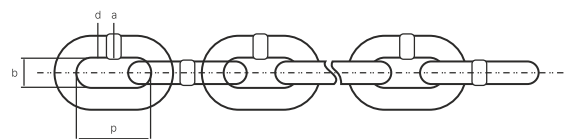
Mid Link Chain

Size d x p mm	Width mm		Weight kg/m	Breaking Load min. kN
	Inside Min. a	Outside Min. b		
10 X 40	15	37	2	126
13 X 52	19.5	48.5	3.31	214
16 X 64	24	59	4.97	320
19 X 76	28.5	69.5	6.92	450
22 X 86	27	74	9.5	610
26 X 92	31	86	13.7	850

Long Link Chain

Size d x p mm	Width mm		Weight kg/m	Breaking Load min. kN
	Inside Min. a	Outside Min. b		
9 X 53	15	35	1.4	101.7
11 X 63	18	43	2.16	152
13 X 80	22	51	2.93	214
16 X 100	26	61	4.34	320
19 X 100	27	68	6.31	450
22 X 120	37	84	8.74	610

Tuna Chain

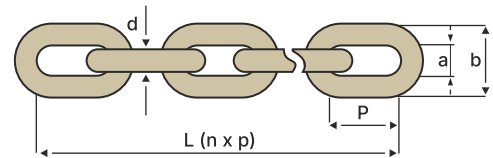


Size	Weight Per Mtr. kgs	Weight Per Mtr. lbs	Weight Load Kgs	Weight Load lbs
7/16	3.20	2.18	3969	8750
1/2	3.80	2.55	5126	11300
9/16	4.50	3.01	5511	12150
5/8	4.70	3.85	7167	15800
3/4	7.56	5.24	10070	22200

Marine Chains



- Material : high-quality alloy steel
- Surface treatment : self-color, polishing, blackened, painted, plastic coating, hot-dip galvanize, electro-galvanized, etc.
- Manufacture standard : NACM 2010
- Quality Grade : G80
- Safety factor : min 4
- **MEGA / Grd80**
Product marking : "MEGA" or required by client

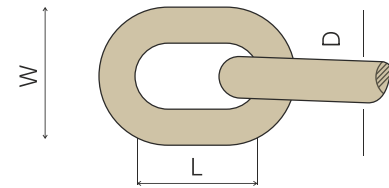


Size d x p mm	Width mm		Weight kg/m	Breaking Load min. kN
	Inside Min. a	Outside Min. b		
14 X 50	17	48	4	250
14 X 78	24	55	3.6	250
16 X 55	18.5	52	5.1	320
16 X 55	18.5	52	5.1	320
18 X 64	21	60	6.6	410
18 X 90	30	69	6	320
20 X 80	23	67	7.7	500
20 x 90	30	73	7.6	500
22 X 86	33	80	9.9	610
22 X 86	33	80	9.9	480

Comercial Chain



Ordinary Mild Steel Link Chain



Short Link Chain

LINK SPECIFICATION				Test Load	Breaking Load	Net Weight Per 200ft (kg)	
D		L	W			B. F.	H. D. G
in	mm	mm	mm	kg	kg		
1/8	3.20	16	12	200	400	11.40	11.74
5/32	4.00	18.5	14.5	300	600	18.60	19.00
3/16	4.70	19	17	400	800	26.20	27.00
7/32	5.50	20	19	550	1100	36.80	38.00
1/4	6.35	22	21	750	1500	50.00	51.50
5/16	7.94	26.5	27.2	1200	2400	80.00	82.40
3/8	9.50	30	32	1700	3400	122.00	125.70
7/16	11.11	34	36	2300	4600	164.00	169.00
1/2	12.70	39	43	3000	6000	210.00	216.00
5/8	15.80	45	53	4700	9400	334.00	344.00
3/4	19.00	55	63	6800	13600	485.00	499.00
7/8	22.20	64	74	9250	18500	656.00	675.00
1	25.40	73	84	12150	24300	870.00	896.00

Ordinary Mild Steel Link Chain



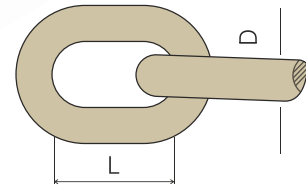
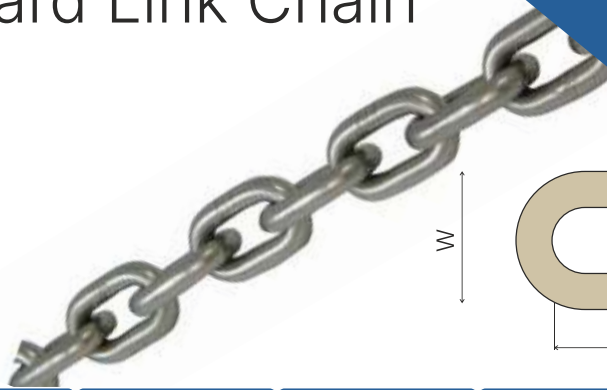
Medium Link Chain

LINK SPECIFICATION				Test Load	Breaking Load	Net Weight Per 200ft	
D		L	W			(kg)	
in	mm	mm	mm	kg	kg	B. F.	H. D. G
1/8	3.20	20	12	200	400	10.80	11.00
5/32	4.00	23	15	300	600	17.40	18.00
3/16	4.70	25	18	400	800	24.40	25.00
7/32	5.50	26	19	550	1100	34.00	35.00
1/4	6.35	26	23	750	1500	48.80	50.00
5/16	7.94	32	29	1200	2400	76.00	78.00
3/8	9.50	35	35	1700	3400	111.00	114.00
7/16	11.11	38	38	2300	4600	154.00	158.00
1/2	12.70	50	45.5	3000	6000	194.00	200.00
5/8	15.80	60	56.7	4700	9400	303.00	312.00
3/4	19.00	76	69	6800	13600	432.00	445.00
7/8	22.20	90	80	9250	18500	586.00	603.00
1	25.40	105	95	12150	24300	770.00	792.00

Long Link Chain

LINK SPECIFICATION				Test Load	Breaking Load	Net Weight Per 200ft	
D		L	W			(kg)	
in	mm	mm	mm	kg	kg	B. F.	H. D. G
1/8	3.20	23	12	200	400	10.40	10.70
5/32	4.00	27	15	300	600	16.60	17.50
3/16	4.70	31	18	400	800	22.40	23.30
7/32	5.50	32	19	550	1100	32.00	33.00
1/4	6.35	33	21	750	1500	43.50	44.80
5/16	7.94	48	31	1200	2400	68.00	70.00
3/8	9.50	60	37	1700	3400	96.00	99.00
7/16	11.11	71	41	2300	4600	126.00	129.00
1/2	12.70	85	48.5	3000	6000	167.00	172.00
5/8	15.80	114	61.5	4700	9400	256.00	264.00
3/4	19.00	125	75	6800	13600	381.00	392.00
7/8	22.20	140	88	9250	18500	527.00	543.00
1	25.40	155	100	12150	24300	696.00	716.00

ASTM80 Standard Link Chain



1. Proof Coil Chain ASTM80 (G30)

Nominal Chain Size		Working Load Limit (Max.)		Proof Load (Min.)		Min. Breaking Load		Weight Per 100'		Inside Length (Max.)		Inside Width (Min)	
in	mm	kg	lb	kN	lb	kN	lb	kg	lb	mm	in	mm	in
1/8	4.0	190	420	3.78	850	7.56	1700	8.8	19	22.6	0.89	7.4	0.29
3/16	5.5	360	800	7.11	1600	14.2	3200	18.3	40	24.1	0.95	10.2	0.40
1/4	7.1	600	1330	11.8	2650	23.6	5300	32.7	72	25.4	1.00	12.7	0.50
5/16	8.7	910	2000	17.8	4000	35.6	8000	48.0	106	27.9	1.10	12.7	0.50
3/8	10.3	1270	2800	24.9	5600	49.8	11200	70.3	155	31.2	1.23	15.7	0.62
1/2	13.5	2190	4800	42.9	9650	85.8	19300	123	571	38.9	1.53	20.3	0.80
5/8	16.7	3350	7400	65.8	14800	131.6	29600	184	405	48.3	1.90	25.4	1.00
3/4	19.8	4700	10400	92.5	20800	185.0	41600	264	582	54.6	2.15	28.4	1.12
7/8	23.0	6350	14000	124.5	28000	249.0	56000	368	811	63.5	2.50	34.8	1.37
1	26.5	8400	18600	165.4	37200	330.8	74400	474	1045	69.9	2.75	38.1	1.50

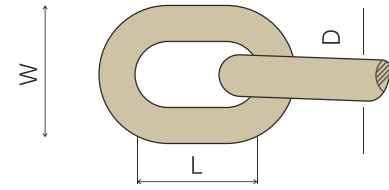
2. High Test Chain ASTM80 (G43)

Nominal Chain Size		Working Load Limit (Max.)		Proof Load (Min.)		Min. Breaking Load		Weight Per 100'		Inside Length (Max.)		Inside Width (Min)	
in	mm	kg	lb	kN	lb	kN	lb	kg	lb	mm	in	mm	in
1/4	7.1	1180	2600	19.1	4300	34.5	7750	36.6	80	21.8	0.86	10.2	0.40
5/16	8.7	1770	3900	28.4	6400	51.6	11600	50.4	111	26.7	1.05	12.2	0.48
3/8	10.3	2450	5400	39.6	8900	72.0	27600	72.6	160	30.3	1.19	14.7	0.58
1/2	13.5	4170	9200	68.0	15300	122.7	16200	128.6	284	36.0	1.43	19.1	0.75

3. Transport Chain ASTM80 (G70)

Nominal Chain Size		Working Load Limit (Max.)		Proof Load (Min.)		Min. Breaking Load		Weight Per 100'		Inside Length (Max.)		Inside Width (Min)	
in	mm	kg	lb	kN	lb	kN	lb	kg	lb	mm	in	mm	in
1/4	7.1	1430	3150	27.8	6300	56.0	12600	34.0	75	21.8	0.86	11.4	0.45
5/16	8.7	2130	4700	41.8	9400	83.6	18800	50.4	111	25.6	1.01	11.7	0.46
3/8	10.3	2990	6600	58.7	13200	117.4	26400	71.0	156	30.2	1.19	14.0	0.55

NACM90 Standard Link Chain



1. Proof Coil Chain ASTM90 (G30)

Nominal Chain Size		Material Diameter		Working Load Limit (Max.)		Proof Test (Min.)		Breaking Force (Min.)		Inside Length (Max.)		Inside Width (Min.)	
mm	in	mm	in	kg	lb	kN	lb	kN	lb	mm	in	mm	in
4.0	1/8	4.0	0.156	170	375	3.6	800	7.1	1600	23.9	0.94	6.4	0.25
5.5	3/16	5.5	0.217	365	800	7.0	1600	14.3	3200	24.8	0.98	7.7	0.30
7.0	1/4	7.0	0.276	580	1300	11.6	2600	23.1	5200	31.5	1.24	9.8	0.38
8.0	5/16	8.0	0.315	860	1900	15.1	3400	30.2	6800	32.8	1.29	11.2	0.44
10.0	3/8	10.0	0.394	1200	2650	23.6	4300	47.1	10600	35.0	1.38	14.0	0.55
13.0	1/2	13.0	0.512	2030	4500	39.8	8950	79.6	17900	45.5	1.79	18.2	0.72
16.0	5/8	16.0	0.630	3130	6900	60.3	13600	120.6	27200	56.0	2.20	20.0	0.78
20.0	3/4	20.0	0.787	4800	10600	94.3	21200	188.5	42400	70.0	2.75	25.0	0.98
22.0	7/8	22.0	0.866	5810	12800	114.1	25600	228.1	51200	77.0	3.03	27.5	1.08
25.0	1	26.0	1.020	8140	17900	159.1	35800	318.2	71600	90.9	3.58	31.7	1.25

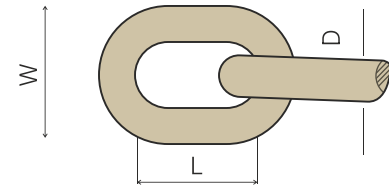
2. Hight Test Chain ASTM90 (G43)

Nominal Chain Size		Material Diameter		Working Load Limit (Max.)		Proof Test (Min.)		Breaking Force (Min.)		Inside Length (Max.)		Inside Width (Min.)	
mm	in	mm	in	kg	lb	kN	lb	kN	lb	mm	in	mm	in
7.0	1/4	7.0	0.278	1180	2600	16.6	3750	33.1	7500	31.5	1.24	9.8	0.38
8.0	5/16	8.0	0.315	1770	3900	21.6	4900	43.2	9700	32.8	1.29	11.2	0.44
10.0	3/8	10.0	0.394	2450	5400	33.8	7600	67.6	15200	35.0	1.38	14.0	0.55
13.0	1/2	13.0	0.512	4170	9200	57.1	12900	114.2	25700	45.5	1.79	18.2	0.72
16.0	5/8	16.0	0.630	5220	11500	86.5	19500	172.9	38900	56.0	2.20	20.0	0.79

3. Transport Chain ASTM90 (G70)

Nominal Chain Size		Material Diameter		Working Load Limit (Max.)		Proof Test (Min.)		Breaking Force (Min.)		Inside Length (Max.)		Inside Width (Min.)	
mm	in	mm	in	kg	lb	kN	lb	kN	lb	mm	in	mm	in
7.0	1/4	7.0	0.276	1430	3150	27.0	6100	53.9	12100	31.5	1.24	9.8	0.38
8.7	5/16	8.7	0.343	2130	4700	41.6	9400	83.5	18800	33.5	1.29	11.2	0.44
10.0	3/8	10.0	0.394	2990	6600	55.0	12400	110.0	24700	35.0	1.38	14.0	0.55
13.0	1/2	13.0	0.512	5130	11300	92.9	20900	185.8	41800	45.5	1.79	18.2	0.72
16.0	5/8	16.0	0.630	7170	15800	140.4	31600	280.8	63200	56.0	2.20	20.0	0.79

NACM96 Standard Link Chain



1. Proof Coil Chain ASTM96 (G30)

Nominal Chain Size		Material Diameter		Working Load Limit (Max.)		Proof Test (Min.)		Breaking Force (Min.)		Inside Length (Max.)		Inside Width (Min.)	
mm	in	mm	in	kg	lb	kN	lb	kN	lb	mm	in	mm	in
4.0	1/8	4.0	0.156	180	400	3.6	800	7.2	1600	23.9	0.94	6.4	0.25
5.5	3/16	5.5	0.217	365	800	7.2	1500	14.4	3200	24.8	0.98	7.7	0.30
7.0	1/4	7.0	0.276	580	1300	11.6	2600	23.2	5200	31.5	1.24	9.8	0.38
8.0	5/16	8.4	0.331	860	1900	16.9	3800	33.8	7600	32.8	1.29	11.2	0.44
10.0	3/8	10.0	0.394	1200	2650	23.5	5300	47.2	10600	35.0	1.38	14.0	0.55
11.9	7/16	11.9	0.488	1680	3700	32.9	7400	65.8	14800	41.5	1.79	16.6	0.65
13.0	1/2	13.0	0.512	2030	4500	40.0	9000	80.0	18000	45.6	1.64	18.2	0.72
16.0	5/8	16.0	0.630	3130	6900	61.3	13800	122.8	27600	56.0	2.20	20.0	0.79
20.0	3/4	20.0	0.787	4800	10500	94.3	21200	188.6	42400	70.0	2.76	25.0	0.98
22.0	7/8	22.0	0.865	5810	12800	114.1	25600	228.2	51200	77.0	3.03	27.5	1.08
25.0	1"	26.0	1.020	8140	17900	159.1	35800	318.2	71600	90.9	3.58	31.7	1.25

2. Hight Test Chain ASTM96 (G43)

Nominal Chain Size		Material Diameter		Working Load Limit (Max.)		Proof Test (Min.)		Breaking Force (Min.)		Inside Length (Max.)		Inside Width (Min.)	
mm	in	mm	in	kg	lb	kN	lb	kN	lb	mm	in	mm	in
7.0	1/4	7.4	0.276	1180	2800	17.3	3900	34.6	7800	31.5	1.24	9.8	0.38
8.7	5/16	8.7	0.343	1770	3900	26.0	5850	52.0	11700	32.8	1.29	11.2	0.44
10.0	3/8	10.3	0.406	2450	5400	36.0	8100	72.0	16200	35.0	1.38	14.0	0.55
11.9	7/16	11.9	0.468	3270	7200	48.0	10800	96.0	21600	41.6	1.64	16.6	0.65
13.0	1/2	13.5	0.531	4170	9200	61.3	13800	122.6	27600	45.5	1.79	18.2	0.72
16.0	5/8	16.0	0.630	5910	13000	86.5	19500	173.0	39000	56.0	2.20	20.0	0.79

3. Transport Chain ASTM96 (G70)

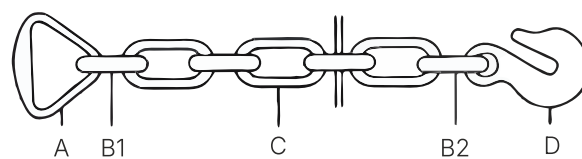
Nominal Chain Size		Material Diameter		Working Load Limit (Max.)		Proof Test (Min.)		Breaking Force (Min.)		Inside Length (Max.)		Inside Width (Min.)	
mm	in	mm	in	kg	lb	kN	lb	kN	lb	mm	in	mm	in
7.4	1/4	7.0	0.281	1430	3150	28.0	6300	56.0	12600	31.8	1.24	9.8	0.38
8.7	5/16	8.7	0.343	2130	4700	41.8	9400	83.6	18800	32.8	1.29	11.2	0.44
11.9	3/8	10.0	0.406	2990	6600	58.7	13200	117.4	26400	35.0	1.38	14.0	0.55
13.0	1/2	13.5	0.531	5130	11300	100.4	22600	200.8	45200	45.5	1.79	18.2	0.72
16.0	5/8	16.0	0.630	7170	15800	140.4	31600	280.8	63200	56.0	2.20	20.0	0.79

USA Standard Chain with Hooks



1. Chain with hooks on both ends

Size	ASTM80			NACM90			NACM96		
	Weight Per Piece kg	Working Load lb	Breaking Load lb	Weight Per Piece kg	Working Load lb	Breaking Load lb	Weight Per Piece kg	Working Load lb	Breaking Load lb
3/16"x48"	0.8	800	3200	0.8	800	3200	0.8	800	3200
1/4"x48"	1.5	1330	5300	1.4	1300	5200	1.4	1300	5200
5/8"x48"	2.2	2000	8000	1.9	1900	6800	2.0	1900	7600



2. Chain with delta ring and grab hooks each on one end

A	B1	C	B2	D	Length	Weight	Break Load	PC/BAG
2"	3/8"	5/16"x11L	3/8"	5/16"	18"	1.17kg	10000lb	50
2"	3/8"	5/16"x11L	3/8"	3/8"	18"	1.17kg	10000lb	50
3"	7/16"	5/16"x10L	7/16"	7/16"	18"	1.32kg	16200lb	35
3"	7/16"	3/8"x9L	7/16"	7/16"	18"	1.48kg	16200lb	35
3"	7/16"	3/8"x5L	7/16"	7/16"	18"	1.28kg	16200lb	35
4"	7/16"	3/8"x9L	7/16"	7/16"	18"	1.68kg	20000lb	35
*	7/16"	3/8"x9L	3/8"	3/8"	18"	1.30kg	11000lb	35
*	3/8"	5/16"x10L	7/16"	7/16"	18"	1.35kg	16200lb	35

USA Standard Chain with Hooks



GRADE 43

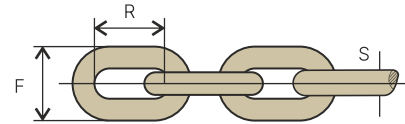
3. Chain clevis/eye grab with hooks on both ends

Size	ASTM80			NACM90			NACM96			PCS / DRUM
	Wt. Per Piece kg	Working Load lb	Breaking Load lb	Wt. Per Piece kg	Working Load lb	Breaking Load lb	Wt. Per Piece kg	Working Load lb	Breaking Load lb	
1/4" x 14FT	5.0	2600	7750	4.5	2600	7500	4.5	2600	7800	50
1/4" x 16FT	6.0	2600	7750	6.0	2600	7500	5.0	2600	7800	40
5/16" x 14FT	7.5	3900	11600	5.0	3900	9700	7.0	3900	11700	35
5/16" x 16FT	8.5	3900	11600	8.0	3900	9700	8.0	3900	11700	30
5/16" x 18FT	9.5	3900	11600	6.5	3900	9700	9.0	3900	11700	30
5/16" x 20FT	10.5	3900	11600	7.5	3900	9700	9.5	3900	11700	25
5/16" x 25FT	13.0	3900	11600	10.0	3900	9700	12.0	3900	11700	20
5/16" x 30FT	15.5	3900	11600	12.0	3900	9700	14.0	3900	11700	20
3/8" x 14FT	10.5	5400	16200	9.5	5400	15200	10.0	5400	16200	25
3/8" x 16FT	12.0	5400	16200	11.0	5400	15200	11.5	5400	16200	25
3/8" x 20FT	15.0	5400	16200	13.5	5400	15200	13.5	5400	16200	20
3/8" x 25FT	18.5	5400	16200	16.5	5400	15200	17.5	5400	16200	15

GRADE 43

Size	ASTM80			NACM90			NACM96			PCS / DRUM
	Wt. Per Piece kg	Working Load lb	Breaking Load lb	Wt. Per Piece kg	Working Load lb	Breaking Load lb	Wt. Per Piece kg	Working Load lb	Breaking Load lb	
1/4"x14F	5.0	3150	12600	4.5	3150	12100	4.5	3150	12600	50
1/4" x 16F	6.0	3150	12600	5.0	3150	12100	5.0	3150	12600	40
5/16" x 14F	7.5	4700	18800	6.0	4700	18800	7.0	4700	18800	35
5/16" x 16F	8.5	4700	18800	6.5	4700	18800	8.0	4700	18800	30
5/16" x 18F	9.5	4700	18800	7.5	4700	18800	9.0	4700	18800	30
5/16" x 20F	10.5	4700	18800	8.0	4700	18800	9.5	4700	18800	25
5/16" x 25F	13.0	4700	18800	10.0	4700	18800	12.0	4700	18800	20
5/16" x 30F	15.5	4700	18000	12.0	4700	18800	14.0	4700	18800	20
3/8" x 14F	10.5	6600	26400	9.5	6600	24700	10.0	6600	26400	25
3/8" x 16F	12.0	6600	26400	11.0	6600	24700	11.5	6600	26400	20
3/8" x 20F	15.0	6600	26400	13.5	6600	24700	13.5	6600	26400	20
3/8" x 25F	18.5	6600	26400	16.5	6600	24700	17.5	6600	26400	15

Australian Standard Link Chain



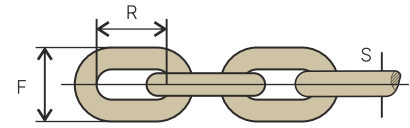
1. Short Link Chain

Chain Size mm	Working Load MT	LINK DIMENSION			Links Per - M pc	LENGTH PER 100 kg	
		S mm	R mm	F mm		B. F. m	H. D. G. M
5	0.24	5	14.6	17.2	68.3	174	167
6	0.32	6.3	18.9	21.5	52.9	114	108
8	0.53	8.0	24.0	27.5	41.7	70.5	67.0
10	0.83	10.0	29.5	33.5	33.9	45.2	42.9
12	1.50	12.5	37.5	40.6	26.7	29.5	28
13	1.60	13	38.8	44.6	25.8	26.9	26.3
16	2.31	16	47.0	54.0	21.3	17.6	16.7
20	3.45	20	59.2	68.5	16.9	11.3	11.1
22	4.55	22	64.9	77.0	15.4	9.5	9.2
24	5.43	24	71.0	82.2	14.1	7.8	7.6

2. Medium Link Chain

Chain Size mm	Working Load MT	LINK DIMENSION			Links Per - M pc	LENGTH PER 100 kg	
		S mm	R mm	F mm		B. F. m	H. D. G. M
3	0.06	3.15	15.7	13.1	63.8	511	498
4	0.11	4.00	18.6	16.0	53.9	320	305
5	0.19	5.00	22.0	19.4	45.4	203	193
6	0.32	6.30	26.1	23.5	37.8	129	120
8	0.53	8.00	32.2	29.5	31.0	77.8	74.1
10	0.83	10.0	39.2	36.2	25.0	48.5	47.1
12	1.35	12.0	46.0	44.0	21.0	34.0	33.3
13	1.50	13.0	49.1	46.1	20.3	29.7	27.7
16	2.31	16.0	59.6	56.5	16.8	20.2	18.2
20	3.67	20.0	73.3	70.0	13.6	12.3	11.6
24	5.31	24.0	87.0	83.6	11.5	8.5	8.04

Australian Standard Link Chain



3. Long Link Chain

Chain Size mm	Working Load MT	LINK DIMENSION			Links Per - M pc	LENGTH PER 100 kg	
		S mm	R mm	F mm		B. F. m	H. D. G. M
5	0.19	5.00	29.3	21.8	34.1	217.0	206.0
6	0.32	6.30	34.5	26.1	29.0	135.0	128.0
8	0.53	8.00	41.2	31.9	24.3	82.2	78.1
10	0.83	10.00	49.0	38.7	20.4	52.9	50.2

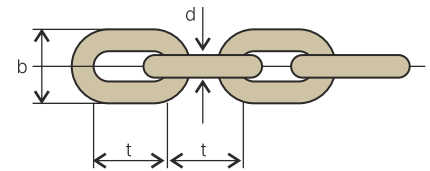
4. Grade 70 Chain

Chain Size mm	LINK DIMENSION			Weight Per M kg	Length Per 500 kg m	Length Per 500 kg m	Breaking Strength kN
	S mm	R mm	F mm				
6	6.0	18.9	22.05	0.80	625	62.5	44.1
7	7.0	21.3	24.85	1.10	460	46.0	55.9
7.3	7.3	24.0	26.6	1.16	430	43.0	58.9
8	8.0	24.0	28.0	1.43	350	35.0	73.6
10	10.0	30.0	35.0	2.23	225	22.5	118.0
13	13.0	39.0	45.5	3.75	134	13.4	176.0

4. Grade L Chain

Chain Size mm	WLL Ton	S mm	R mm	F mm	Links / Meter	Self Color Meters / 100 kg	HD Galv Meters / 100 kg
5	0.25	5.0	14.6	17.2	68.3	174	167
6	0.40	6.3	18.8	21.6	53.2	116	110
8	0.64	8.0	23.8	27.0	42.0	71.4	69.9
10	1.00	10.0	29.8	34.3	33.6	44.8	43.9
13	1.70	13.0	38.8	44.6	25.8	28.9	26.3
16	2.58	16.0	47.8	54.8	20.9	17.8	17.5
20	4.03	20.0	59.2	68.5	16.9	11.3	11.1
22	5.06	22.0	64.9	77.0	15.4	9.5	9.2
24	5.61	24.0	71.0	82.2	14.1	7.8	7.6

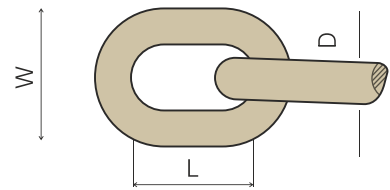
Germany Standard Link Chain



1. DIN 5685 A / C Short / Long Link Chain

Size	Inside Length	Outside Width	Weight Per 100 m	Test Load	Breaking Load	Type of Link
d	mm	mm	kg	n	n	
5	21	20	50	3150	7750	A
	35		43			C
5.5	23	22	60.5	3800	9500	A
	38.5		52			C
6	24	24	73	4500	11500	A
	42		63			C
6.5	26	26	86	5400	13500	A
	45.5		74			C
7	28	28	100	6000	15000	A
	49		86			C
8	32	32	130	8000	20000	A
	52		110			C
8.5	34	34	149	9000	22500	A
	56		125			C
9	36	36	165	10000	25000	A
	59		141			C
10	40	40	205	12500	31000	A
	65		175			C
11	44	44	250	15000	38000	A
	72		211			C
12	48	48	290	18000	45000	A
	78		255			C
13	52	52	345	21200	53000	A
	82		295			C

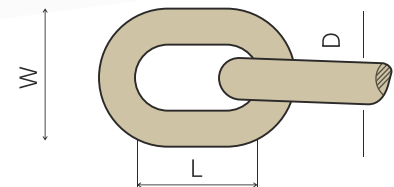
Germany Standard Link Chain



2. DIN 763 Link Chain

Side D		Inside Length T		Outside Width D		Working Load kg	Test Load n	Breaking Load n	Weight Per M kg
mm	±mm	mm	±mm	mm	±mm				
5	0.5	35	1.8	20	1.0	160	4000	10000	0.43
5.5		38.5	1.8	22	1.1	195	4200	10500	0.52
6		42	2.0	24	1.2	200	5000	12000	0.63
7		49	2.5	28	1.4	300	7500	19000	0.86
8		52	2.5	32	1.6	400	10000	25000	1.10
8.5		56	2.8	34	1.7	460	10200	25500	1.25
9		59	3.0	36	1.8	530	10500	32000	1.41
10		65	3.2	40	2.0	630	16000	40000	1.75
11		72	3.4	44	2.0	790	15800	47500	2.11
12		78	3.6	48	2.3	940	18000	56500	2.55
13		82	4.0	52	2.5	1000	25000	63000	2.95
16		100	5.0	64	3.2	1600	40000	100000	4.45
18	1	113	5.2	70	3.2	2120	42300	127000	5.65
19		119	5.6	72	3.4	2370	47300	142000	6.25
20		120	6.0	75	3.8	2500	50000	160000	7.00
22		127	6.0	82	4.0	3170	63300	190000	8.55
25		140	6.6	85	4.2	4090	81700	245000	10.90
28		152	7.0	96	4.7	6000	120000	300000	13.9
32		171	7.8	108	5.2	8000	160000	400000	18.2

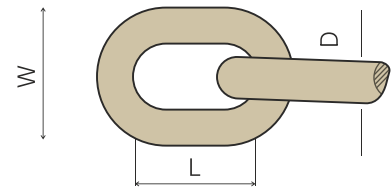
Germany Standard Link Chain



3. DIN 764 Link Chain

Side D		Inside Length T		Inside With b1	Outside Width b2	Length Per 11 Links		Weight Per 100 M	Breaking Load	Test Load
mm	±mm	mm	±mm	mm	mm	mm	±mm	kg	kN	kg
5	0.20	18	0.40	7	18.2	198	1.80	51.40	11.8	680
			0.20				1.00			
6	0.20	21	0.50	8	21.5	231	2.00	74.8	16.5	850
			0.20				1.10			
8	0.20	28	0.50	11	29	308	2.20	131.5	32	1680
			0.30				1.20			
10	0.30	35	0.60	14	36	385	2.70	200	50	2630
			0.30				1.50			
12	0.30	42	0.60	16	41	462	3.20	298	70	3680
			0.30				1.80			
13	0.40	45	0.70	18	47	495	3.50	350	80	4200
			0.40				2.00			
14	0.45	49	0.75	20	48	539	3.80	406	92	4830
			0.45				2.00			
16	0.50	56	0.90	22	58	616	4.30	520	125	6700
			0.50				2.50			
18	0.80	63	1.00	24	65	693	4.70	650	160	8400
			0.50				2.80			
20	1.00	70	1.10	27	72	770	5.40	820	200	10000
			0.60				3.20			
23	1.20	80	1.30	31	83	880	6.20	1100	250	13000
			0.70				3.50			
26	1.30	91	1.50	35	94	1001	7.00	1400	320	16000
			0.80				4.00			

Germany Standard Link Chain



4. DIN 766 Link Chain

Side d		Inside Length t			Inside Width b1	Outside Width b2	Length Per 11 Links			Weight Per M
mm	±mm	mm	+mm	-mm	mm	mm	mm	+mm	-mm	kg
5	0.2	18.5	0.4	0.2	6	20.2	203.5	2.4	1.2	0.5
6	0.2	18.5	0.4	0.2	7.2	17	203.5	2.4	1.2	0.8
7	0.3	22	0.4	0.2	8.4	23.8	242	3.0	1.4	1.1
8	0.3	24	0.4	0.2	9.6	27.2	264	3.2	1.5	1.4
9	0.4	27	0.5	0.3	10.8	30.6	297	3.6	1.8	1.8
10	0.4	28	0.5	0.3	12	34	308	3.7	1.9	2.2
11	0.4	31	0.5	0.3	13.2	37.4	341	4.0	2.0	2.7
12	0.3	36	0.6	0.3	14.4	40.8	396	4.4	2.2	3.10
13	0.5	36	0.6	0.3	15.6	44.2	396	4.6	2.4	3.8
14	0.6	41	0.7	0.4	16.8	47.6	451	5.4	2.7	4.4
16	0.6	45	0.8	0.4	19.2	54.4	495	6.0	3.0	5.7
18	0.9	50	0.8	0.4	21.6	61.2	550	6.6	3.3	7.3
19	0.4	53	0.9	0.4	22.8	64.6	583	7.0	3.7	7.97
20	1.0	56	1.0	0.5	24.0	68.0	616	7.4	3.7	9.0
22	1.2	62	1.1	0.5	26.4	75.0	682	8.0	4.0	11.0
23	1.2	64	1.1	0.5	27.6	78.2	704	8.4	4.2	12
26	1.3	73	1.2	0.6	31.2	88.4	803	9.6	4.8	15
28	1.4	78	1.3	0.65	33.8	95.2	858	10.2	5.1	18
30	1.5	84	1.4	0.7	41.0	102	924	11.0	5.5	19.5
32	1.6	90	1.5	0.75	43.0	108.8	990	11.8	5.9	23.0

Stainless Steel Link Chain



SUS 304/316

1. JAPAN SE Standard

DIN mm	Inside Length mm	Inside Width mm	Weight / M kg
5	27	7	0.44
5	20	7	0.49
5.5	30	8	0.54
5.5	24	10	0.60
6	31	9	0.65
6	24	9	0.72
7	37	10	0.88
7	28	10	0.96
8	38	11	1.18
8	32	12	1.27
9	39	13	1.55
9	36	14	1.61
10	42	15	1.95
12	54	20	2.77
12	48	19	2.88

2. DIN 766 Standard

5	18.5	8	0.50
6	18.5	7.2	0.80
7	22	8.4	1.10
8	24	9.6	1.40
9	27	10.8	1.80
10	28	12	2.30
11	31	13.2	2.68
12	36	14.6	3.11
13	36	15.6	3.80
16	45	19.2	5.70

3. DIN 5865 Standard

5	21	10	0.50
6	24	12	0.73
7	28	14	1.00
8	32	16	1.30
9	36	18	1.65
10	40	20	2.05
12	48	24	2.09
13	52	26	3.45

Stainless Steel Link Chain



4. DIN 763 (DIN6585)

DIN 763(DIN5685C) Standard

DIN mm	Inside Length mm	Inside Width mm	Weight / M kg
5	35	10	0.43
6	42	12	0.63
7	49	14	0.86
8	52	16	1.10
9	59	18	1.41
10	65	20	1.75
13	82	26	2.95
16	100	32	4.45

5. Korean Standard

5	23.7	8.3	0.47
6	27.3	10	0.70
7	31	12	0.95
8	35	13.7	1.25
9	39	15.2	1.58
12	38	18	3.13

6. Australian Standard

5	22	9.4	0.50
6	26	11.5	0.72
8	32.2	13.5	1.28
10	39	16.2	2.06
12	46	20	2.94
13	49.1	20.1	3.36
16	59.9	24.5	4.95

7. ASTM80 Standard

DIN		Inside Length mm	Inside Width mm	Weight / M kg
in	mm			
3/16	5.5	24	10.2	0.60
1/4	7	25.4	12.5	1.07
5/16	8.7	27.9	12.7	1.57
3/8	10	31.2	15.17	2.30
1/2	13.5	39.6	18.2	4.00
5/8	16.7	49	25.5	6.04

8. NACM90 Standard

3/16	5.5	24	10.2	0.60
1/4	7	29.3	11.00	0.98
5/16	8.7	32.5	12.4	1.28
3/8	10	34.5	14	2.12
1/2	13	45.5	19.8	3.61
5/8	16	54	21.5	5.34



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